CHETTINAD CEMENT CORPORATION PRIVATE LIMITED (Plant & Mine)

Sangem K & Kallur Villages, Chincholi Taluk, Kalaburagi District , Karnataka

Environmental Clearance (EC) Compliance Report (Apr '17 – Sep '17)

EC granted by MoEF vide Letter F.No.J-11011/399/2008-IA II(I) dated 18th Jun 2010 & 5th Mar 2012 for Integrated Cement Plant (2.5 million tons per annum), Captive Power Plant (1 x 30 mw) & Captive Limestone Mine (4.0 million tons per annum, Mining Lease Area 422.940 ha)

A. SPECIFIC CONDITIONS

S.No	Specific Condition	Compliance Status
i.	No construction work at the proposed	Before commencing the construction work at the
	project site should be started without	Project Site, the following prior clearances /
	obtaining prior clearances / approvals for	approvals had been obtained.
	the linked mining component from the	a. Mining Lease from State Government of
	Indian Bureau of Mines (IBM) and State	Karnataka
	Government of Karnataka. A copy of the	b. Approved Mining Plan from Indian Bureau
	mining lease approval from the Indian	of Mines
	Bureau of Mines (IBM) and State	c. Consent for Establishment from Karnataka
	Government of Karnataka should be	Pollution Control Board
	submitted to the Ministry and its Regional	The copies of above mentioned clearances had
	Office at Bangalore before initiating any	been submitted to Regional Office of MoEF at
	construction work at site related to mining.	Bangalore and MoEF, Delhi .
ii.	Rehabilitation and Resettlement Plan for	There is no Rehabilitation and Resettlement
	the project affected population including	involved in this project. Hence, this condition is
	tribals, if applicable, should be	not applicable.
	implemented as per the policy of the state	
	Government in consultation with the State	
	Govt. of Karnataka. Compensation paid in	
	any case should not be less than the norms	
	prescribed under the National	
	Resettlement and Rehabilitation Policy,	
	2007.	
iii.	Permission and Recommendations of the	Conservation Plan for wild fauna submitted to
	State Forest Department regarding impact	State Forest Department vide our letter dated 7 th

S.No	Specific Condition	Compliance Status
	of Cement Plant and Mining activities on	Jul 2011 . The recommendations of the State
	the surrounding Chincholi reserve forest	Forest Department received vide letter A4-Forest
	should be obtained and implemented.	Department/Chettinad/Limestone/Kallur/CR-21/
	Further, conservation plan for the	2010-11 dated 18 th Jan 2012 had been
	conservation of wild fauna in consultation	incorporated in the Conservation Plan and
	with the State Forest Department should	submitted to Forest Department vide our letter
	be prepared and implemented.	dated 21 st Feb 2012.The conservation measures
		are under implementation.
iv.	The gaseous and particulate matter	Efficient Bag House/ESP/Pulse Jet Bag Filters had
	emissions from various units shall conform	been provided for the stacks/transfer points to
	to the standards prescribed by the	control the emission levels below the prescribed
	Karnataka Pollution Control Board. At no	standards. Continuous Online Monitors for
	time particulate emissions from the	Particulate Matter have been provided for the Raw
	Cement Plant including Kiln, Coal Mill,	Mill/Kiln Stack, Clinker Cooler Stack, Coal Mill
	Cement Mill Cooler and Captive Power	Stack, Cement Mill Stack and Captive Power Plant
	Plant (CPP) should not exceed 50 mg/Nm ³ .	(CPP) Boiler Stack.
	Continuous on-line monitors for particulate emissions should be installed. Pyritess, Fluoride and Hg emissions should also be monitored. Interlocking facility should be provided in the pollution control equipment so that in the event of the pollution control equipment not working the respective unit (s) is shut down automatically.	As there will not be any Pyritess and Fluoride emissions from Cement and Captive Power Plant, monitoring of these parameters is not required. However, Hg emissions will be monitored for both Cement Plant & Captive Power Plant. Interlocking facility had been provided in the pollution control equipment so that in the event of the pollution control equipment not working, the respective unit (s) gets shut down automatically.
V.	Possibilities should be explored for the	Feasibility Report on utilization of gases generated
	proper and full utilization of gases	from the Kiln in Waste Heat Recovery Boiler
	generated from the Kiln in Waste Heat	(WHRB) had been prepared and submitted to
	Recovery Boiler (WHRB) and a feasibility	MoEF, Delhi and Regional Office of MoEF at

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	report should be prepared and submitted	Bangalore and WHRB has also been commissioned.
	to the Ministry and its Regional Office at	
	Bangalore within 3 months from the date	
	of issue of the letter.	
vi.	Data on ambient air quality (PM 10, SO2,	Ambient Air Quality Data (PM ₁₀ , PM _{2.5} , SO ₂ , NOx)
	NOx) should be regularly submitted to the	are being monitored covering the core & buffer
	Ministry including its Regional office	zones and reports are being submitted to the
	located at Bangalore and the State	MoEF &CC, Regional Office, Bangalore, KSPCB &
	Pollution Control Board/ Central Pollution	CPCB ,once in six months.
	Control Board once in six months. The	
	critical parameters such as PM ₁₀ , NOx in	As the nearest habitation from the present Mine
	the ambient air within the impact zone,	working location is Kallur Village and is 1500 m
	peak particle velocity at 300m distance or	away , there will be no adverse effect due to
	within the nearest habitation, whichever is	blasting in the mine and therefore peak particle
	closer should be monitored periodically.	velocities are not being monitored. However, when
	Further, quality of discharged water should	the mine workings reaches 500 m to the boundary,
	also be monitored [(TDS, DO, PH) and total	the monitoring of peak particle velocity will be
	suspended solids (TSS)]. The monitored	commenced and carried out regularly.
	data should be uploaded on the website of	
	the company as well as displayed on a	As per the numerical estimation done, the peak
	display board at the project site at a	particle velocity calculated at a distance of 500 m is
	suitable location near the main gate of the	only 2.5 to 3.0 mm/sec, which is within the
	company in public domain.	permissible limits prescribed by DGMS.
		There is no discharge of any waste water from the
		premises. However, the quality of treated water is
		being monitored for TDS,TSS & pH. The monitored
		data are being uploaded on the website and are
		also being displayed on a display board near the
		main gate of the company.
vii.	The company should install low NOx burner	High efficiency low NOx burner had been provided
	with Kiln/Calciner for control of NOx	for the Kiln to control NOx emissions.
	emissions below 400 mg/Nm ³ .	

controlled within the prescribed limits and regularly monitored. Guidelines / Code of Practice issued by the CPCB in this regard should be followed. a. Concrete roads for truck movement b. Closed trucks/bulkers/trucks covered with tarpaulin for transporting materials c. Closed storage for Gypsum, Coal d. Closed silos for Fly Ash, Cement & Clinker e. Water Sprinkling arrangements f. Bag Filters at Transfer Points g. Good maintenance of equipment h. Greenbelt along the boundary of the Plant & Mine premises ix. The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16th November, 2009 should be followed. x. Efforts should be made to reduce impact of the transport of the raw materials and end products on the surrounding environment including agricultural land. All the raw materials including Fly Ash should be transported in the closed containers only and should not be overloaded. Vehicular emissions should be regularly monitored.	S.No	Specific Condition	Compliance Status
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and 100% used in the cement		Notification, 1999 subsequently amended	Portland Pozzolana Cement (PPC) manufacturing.
		in 2003. Fly Ash should be stored in ash silo	
manufacturing.		and 100% used in the cement	
		manufacturing.	

S.No	Specific Condition	Compliance Status
xii.	The company should make the efforts to	Latest and high efficiency multi channel burner has
	utilize the high calorific hazardous waste in	been provided to handle the high calorific
	the Cement Kiln and necessary provisions	hazardous waste in the Cement Kiln. Only after
	should be made accordingly. The company	obtaining permission from CPCB and KSPCB, the
	should keep the record of the waste	hazardous waste is co-processed.
	utilized and shall submit the details to	
	ministry's Regional Office at Bangalore,	As advised, the records are being maintained for
	CPCB and SPCB.	the hazardous waste utilized and the details are
		being submitted to MoEF & CC Regional Office,
		Bangalore, CPCB and KSPCB.
xiii.	Rainwater harvesting measures should be	Rainwater harvesting measures such as catch
	adopted for the augmentation of ground	drains/garland drains, gully plugs and ponds
	water at Cement Plant, Colony including	provided to collect rainwater and separate solid
	check dams at main site. The company	particles. The rainwater collected in the ponds
	must also collect rain water in the mined	helps to augment ground water.
	out pits of Captive Limestone Mine and use	
	the same water for the various activities of	The rain water collected is being used for various
	the project to conserve fresh water and	activities like dust suppression, greenbelt
	reduce the water requirement from the	development to conserve fresh water and reduce
	ground water. An action plan should be	the water requirement from the ground water.
	submitted to Ministry's Regional Office at	
	Bangalore within 3 months from date of	The mined out pit will also be used to collect
	issue of this letter.	rainwater, once the Limestone is fully excavated
		from the pit.
	Efforts should be made to make use of rain	An action plan to collect & use rain water and
	water harvested. If needed, capacity of the	conserve water submitted to Regional Office of
	reservoir should be enhanced to meet the	
	maximum water requirement. Only	MoEF at Bangalore.
	balance water requirement should be met	If needed, capacity of the reservoir will be
	from other sources.	enhanced to meet the maximum water
		requirement. Only balance water requirement will
		be met from other sources.

S.No	Specific Condition	Compliance Status
xiv.	Total requirement of the ground water	The ground water drawl from bore wells being
	from bore wells should not exceed 900 m ³	limited to 900 m ³ /day for the existing operations.
	/day. The water stored in the artificial	
	reservoir made in the mine pit should be	The water stored in the pond at the mine pit being
	used maximum to reduce ground water	used to a maximum extent to reduce ground water
	consumption. No effluent should be	consumption.
	discharged from the mine to any water	No effluent is getting discharged from the Mine to
	body or nearby river.	any water body or nearby river as there is no
		industrial effluent generation and the domestic
		effluent is treated in septic tank followed by
		dispersion trench.
XV.	Detailed hydrological study should be	Detailed hydro-geological logical had been carried
	carried out since mining activities are likely	out.
	to intercept ground water and	
	implementation of recommendations of	The recommendations of hydro-geological study
	the detailed hydrological study should be	are under implementation.
	ensured.	
xvi.	Permission should be obtained for drawl of	Permission obtained from Central Ground Water
	ground water from the State Ground Water	Board for drawl of ground water for the existing
	Board/Central Ground Water Authority as	operations.
	may be applicable in this case.	
xvii.	Top soil, if any, should be stacked with	The top soil viz., Black Cotton Soil (BCS) is being
	proper slope at earmarked site(s) only with	used for formation of bunds for the rainwater
	adequate measures and should be used for	harvesting ponds and also for the formation of
	reclamation and rehabilitation of mined out	bunds along the boundary of the Mining Lease
	areas.	area and the safety zone . The balance BCS will be
		stacked with proper slope at earmarked site only
		with adequate measures like retention wall, gully
		plugs and trenches. The balance BCS available will
		be used for reclaiming mined out pits. The
		unreclaimed pits will be left as rainwater
		harvesting pits.

S.No	Specific Condition	Compliance Status
xviii.	The project proponent should ensure that	No natural water course will be obstructed due to
	no natural water course should be	any Mining and Plant operations. The protection
	obstructed due to any Mining and Plant	Plan of natural water course includes,
	operations. The company should make the	development of safety barrier of 50 m width along
	plan for protection of the natural water	the sides of the seasonal nallah with a bund
	course passing through the plant and mine	erected with top soil and development of
	area premises and submit to the	greenbelt in the safety barrier.
	Mininstry's Regional Office at Bangalore.	
xix.	The inter burden and other waste	There will not be any generation of inter-burden or
	generated should be stacked at earmarked	other wastes from the mines.
	dump site(s) only and should not be kept active for long period. The total height of the dumps should not exceed 30 m in three terraces of 10 m each and the over all slope of the dump should be maintained to 28°. The inter burden dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. Monitoring and management of rehabilitated areas should continue until the vegetation becomes self-sustaining. Compliance status should be submitted to the Ministry Of Environment & Forests and	The balance top soil viz., Black Cotton Soil (BCS), after using for formation of bunds of rainwater harvesting ponds, the safety barriers and bunds along the boundary of the Mining Lease area, will be stacked at specified location adhering to the conditions stipulated by MoEF. The total height of the dumps will not exceed 30 m in three terraces of 10 m each and the over all slope of the dump would be maintained at 38 °C. The slopes of the bunds of rainwater harvesting ponds, boundary and the safety barrier will be planted with native species.
	its Regional Office, Bangalore on six monthly basis.	The balance BCS available, will be used for reclaiming mined out pits. The unreclaimed pits will be left as rainwater harvesting pits. The reclaimed portion of the mined out pit, will be vegetated and the monitoring & management will be continued till the vegetation becomes self-sustaining. Compliance status is being submitted to the MoEF Regional office, Bangalore on six monthly basis.

S.No	Specific Condition	Compliance Status
xx.	The void left unfilled should be converted	The void left unfilled will be finally converted into
	into water body. The higher benches of	water body.
	excavated void /mining pit should be	
	terraced and plantation done to stabilize	At the final stage the top benches will be re-graded
	the slopes. The slope of higher benches	to form a gentle slope where plantation will also
	should be made gentler for easy	be undertaken.
	accessibility by local people to use the	
	water body. Peripheral fencing should be	Peripheral fencing will be carried out along the
	carried out along the excavated area.	excavated area. Considering the safety of the
		people , they will not be allowed inside the mines
		area. As a part of CSR initiative, the supply of water
		to the nearby villages will be taken up.
xxi.	Catch drains and siltation ponds of	There is no inter burden waste generation. The
	appropriate size should be constructed for	mineral viz., , Limestone mined will be directly sent
	the working pit, inter burden and mineral	to factory and no storage of the same is envisaged.
	dumps to arrest flow of silt and sediment.	
	The water so collected should be utilized	For collecting the rainwater, catch drains of size
	for watering the mine area, roads, green	0.7m by 0.8 m size , to arrest flow of silt have
	belt development etc. The drains should be	been provided to prevent solid soil particles
	regularly desilted, particularly after	reaching rainwater harvesting ponds .The water so
	monsoon, and maintained properly.	collected will be utilized for watering the mine
		area, roads, green belt development etc.
		The trenches/drains will be regularly desilted,
		particularly after monsoon, and maintained
		properly. The silt so collected is used in the
		afforestation works.
xxii.	Garland drain of appropriate size, gradient	There is no inter burden waste generation.
	and length should be constructed for both	Coulomb due to of 0.7 13115 0.00 Letter 111
	mine pit and inter burden dumps and sump	Garland drain of 0.7m width, 0.8m depth with a
	capacity should be designed keeping 50%	slope of 1 in 150 have been constructed, which
	safety margin over and above peak sudden	will be extended year after year for the mines and
	rainfall (based on 50 year data) and	for the soil stacks. 6 ponds with a total combined

S.No	Specific Condition	Compliance Status
	maximum discharge in the area adjoining	capacity of 9,02, 000 m ³ have already been
	the mine site. Sump capacity should also	provided in the Plant & Mine area to serve as
	provide adequate retention period to allow	rainwater harvesting structure.
	proper setting of silt material. Sedimentation pits should be constructed at the corners of the garland drains and desilted at regular intervals.	The sump at the bottom of the pit is used to collect the rainwater falling in the pit. The rainwater falling outside the Mine Pit will be directed to rainwater harvesting ponds through the catch drains/garland drains .Thus , adequate rainwater
		collection facility is available.
		Pit bottom sump has been provided with adequate retention capacity to allow proper setting of silt material. Since this being a Limestone mine, the Lime particles will act as coagulants for quick settling of particles.
		Sedimentation pits have been constructed at the corners of the garland drains and desilted at regular intervals.
xxiii.	Dimension of the retaining wall at the toe	There is no generation of interburden wastes.
	of inter burden dumps and inter burden	Hence, inter burden dumps and inter burden
	benches within the mine to check run-off	benches are envisaged. After using the top soil
	and should be based on the rain fall data.	viz., Black Cotton Soil (BCS) for various bund
		formation, the balance will be stacked at specified
		location. This top soil stack will be provided with
		toe wall / rubble walls of 1.50 m height and 1.50 m width.
xxiv.	Regular monitoring of ground water level	Ground water quality and level are being
	and quality should be carried out by	monitored. The data collected, four times a year as
	establishing a network of existing wells and	stipulated, are being submitted to Ministry of
	constructing new piezometers at suitable	Environment and Forests & Climate Change and its
	locations by the project proponent in and	Regional Office at Bangalore, Central Ground
	around project area in consultation with	water Authority and State Ground Water Board.

S.No	Specific Condition	Compliance Status
	Regional Director, Central Ground Water	
	Board. The frequency of monitoring should	Also, two piezometers have been installed. The
	be four times a year-pre-monsoon	data on ground water level is being submitted to
	(April/May), monsoon (August), post-	Ministry of Environment and Forests & Climate
	monsoon (November), and winter	Change and its Regional Office at Bangalore,
	(January). Data thus collected should be	Central Ground water Authority and State Ground
	sent at regular intervals to Ministry of	Water Board.
	Environment and Forests and its Regional	
	Office at Bangalore, Central Ground water	
	Authority and State Ground Water Board.	
xxv.	Wet drilling sequential and controlled	Wet drilling is practiced. The blast holes are fired
	blasting method and provision for the	with Electrical Detonators & Detonation Fuse
	control air emissions during blasting using	adopting Trunk Line Detonation system. This
	dust collectors etc. should be used. The	system allows only one hole i.e. 80 kg, a fraction of
	mitigative measures for control of ground	the total explosives to blast at a point of time
	vibrations and to arrest fly rocks and	which minimizes boulder generation, frequent toe
	boulders should be implemented.	occurrence, fly rock generation.The charge per
		delay in the mine will never exceed 400 kg.
		As per the numerical estimation done with this
		charge per delay, the peak particle velocity
		calculated at a distance of 500m is only 2.5 to 3.0
		mm/sec, which is within the permissible limits
		prescribed by DGMS. Water spray is provided for
		the control of air emissions during blasting.
xxvi.	Bench height, width and slope for	The bench height for the soil is maintained at 1.7m
	individual bench should be properly	and that of Limestone bench is 9m each. Width is
	assessed and implemented. Adequate	about 12 m with a working pit slope angle of
	measures should be adopted to stabilize	around 38°.
	the slope before abandonment. The fencing	
	around the reservoir should be provided to	Adequate measures viz., gentle slope, terracing
	prevent accidents.	and plantation will be ensured to stabilize the

S.No	Specific Condition	Compliance Status
		slope before abandonment.
		Fencing around the rainwater harvesting reservoirs
		will be provided to prevent accidents.
xxvii.	Action plan for the mining, management of	There is no over burden. The details of mining and
	over burden (removal, storage, disposal	handling of top soil viz., Black Cotton Soil (BCS), as
	etc.), reclamation of the mined out area	per Mining Plan has been included in the EIA
	and mine closure should be submitted to	Report submitted to the Ministry and its Regional
	the Ministry and its Regional Office at	Office at Bangalore.
	Bangalore.	
		The final mine closure plan will be submitted , 5
		years in advance of mine closure.
		The average thickness of BCS is 1.7 m. The BCS
		removed will be used for forming bunds. The
		balance BCS, after using for formation of bunds of
		rainwater harvesting ponds, the safety barriers
		and bunds along the boundary of the Mining Lease
		area, will be stacked at specified location with
		adequate control measures The total height of the
		dumps will not exceed 30 m in three terraces of 10
		m each and the over all slope of the dump would
		be maintained at 38 °C. The slopes of the bunds of
		rainwater harvesting ponds, boundary and the
		safety zone will be planted with native species.
		The balance BCS available will be used for
		reclaiming mined out pits. The unreclaimed pits
		will be left as rainwater harvesting pits.
xxviii.	As proposed, greenbelt should be	In consultation with DFO, the greenbelt has been
	developed in 48 ha in plant & township and	developed over an area of 52.68 ha by planting
	10 ha around the mining area as per the	84,299 saplings in the Plant area and over an area
	the CPCB Guidelines in consultation with	of 20.68 ha by planting 39,812 saplings in the Mine
	DFO.	area, following the guidelines of CPCB.

S.No	Specific Condition	Compliance Status
xxix.	All the recommendations of the Corporate	CREP guidelines are complied with.
	Responsibility for Environment Protection	
	(CREP) for the Cement plants should be	
	strictly followed.	
xxx.	Vehicular emissions should be kept under	The vehicles with Pollution Under Control
	control and regularly monitored. Measures	Certificate only being permitted inside the mining
	should be taken for maintenance of	area. Proper maintenance of vehicles also being
	vehicles used in mining operation and in	ensured. Use of tarpaulin to cover the material to
	transportation of mineral. The vehicles	be transported has been made mandatory. No
	should be covered with a tarpaulin and	overloading of materials will be permitted.
	shall not be overloaded.	
xxxi.	Risk and Disaster Management plan along	Details of Risk and Disaster Management Plan
	with the mitigation measures should be	along with the mitigation measures submitted to
	prepared and a copy submitted to the	CPCB,KSPCB and Regional Office of MoEF at
	Ministry's Regional Office at Bangalore,	Bangalore .
	KPCB and CPCB within 3 months of issue of	
	environment clearance letter.	
xxxii.	Final Mine Closure Plan along with details	Final Mine Closure Plan along with details of
	of Corpus Fund should be submitted to the	Corpus Fund will be submitted to the Ministry of
	Ministry of Environment & Forests 5 years	Environment, Forest & Climate Change, 5 years in
	in advance of final mine closure for	advance of final mine closure for approval.
	approval.	
xxxiii.	The company should comply with the	The commitments made in Public Hearing are part
	commitments made during public hearing	of the EMP/CSR. Hence, no separate budget is
	held on 30 th December,2009 and a separate	required. Implementation of EMP & CSR Plan are
	budget for implementing the same should	covered in this compliance report, which is
	be allocated and information submitted to	submitted regularly to MoEF,Banaglore.
	the Ministry's Regional office at Bangalore.	
xxxiv.	At least 5% of the total cost of the project	5 % of the total cost of the project had been
	should be earmarked towards the	earmarked towards Corporate Social Responsibility
	Corporate Social Responsibility and item-	(CSR). A time bound action plan with item-wise
	wise details along with time bound action	details prepared and submitted to the Ministry's
1		

S.No	Specific Condition	Compliance Status	
	plan should be prepared and submitted to	Regional Officer at Bangalore. Implementation is	
	the Ministry's Regional Officer at	being ensured. The details of CSR activities that	
	Bangalore. Implementation of such	area being carried out are being submitted along	
	program should be ensured accordingly in a	with this compliance report to all concerned	
	time bound manner.	authorities.	
xxxv.	Provision should be made for the housing	For the construction labour , within the site, all	
	of construction labour within the site with	necessary infrastructure and facilities had been	
	all necessary infrastructure and facilities	provided. The temporary structures (house) had	
	such as fuel for cooking, mobile toilets,	been removed after the completion of the project.	
	mobile STP. Safe drinking water, medical		
	health care, crèche etc. The housing may		
	be in the form of temporary structures to		
	be removed after the completion of the		
	project.		

B. GENERAL CONDITIONS

S.No	General Condition	Compliance Status
i.	The project authority shall adhere to the	Stipulations of Karnataka State Pollution Control
	stipulations made by Karnataka State	Board (KSPCB)/State Government are complied
	Pollution Control Board (KPSB) and the State	with.
	Government.	
ii.	No further expansion or modernization of the	No further expansion or modernization of the plant
	plant shall be carried out without prior	will be carried out without prior approval of this
	approval of this Ministry	Ministry.
iii.	Atleast four ambient air quality monitoring	7 number of air quality monitoring stations have
	stations shall be installed in the downward	been installed in consultation with KPCB. Data on
	wind direction as well as where maximum	ambient air quality and stack emissions being
	ground level concentration of PM ₁₀ , SO ₂ and	regularly submitted to MoEF &CC, Delhi, MoEF& CC
	NOx are anticipated in consultation with the	Regional Office and SPCB and CPCB, once in six
	SPCB. Data on ambient air quality and stack	months.
	emissions shall be regularly submitted to this	
	Ministry including its Regional Office and	
	SPCB and CPCB once in six months	

S.No	General Condition	Compliance Status	
iv.	Industrial Waste water shall be collected and	The industrial waste water is being collected and	
	treated so as to conform to the standards	treated. The quality of treated effluent will conform	
	prescribed under GSR 422 (E) dated 19 th	to standards prescribed.	
	May 1993 and 31 st December 1993 or as		
	amended from time to time. The treated	Treated water is being used for plantation and	
	water shall be utilized for plantation purpose.	dust suppression.	
٧.	The overall noise levels in and around the	For all sources of noise generation, control	
	plant shall be kept well within the standards	measures viz., acoustic hoods/silencers/ enclosures	
	(85dBA) by providing noise control measures	provided.	
	including acoustic hoods, silencers, enclosures		
	etc., on all sources of noise generation. The	The overall noise levels in and around the plant	
	ambient noise levels shall conform to the	being kept well within the standards. Ambient	
	standards prescribed under Environmental	Noise level is being monitored at 7 stations. These	
	Protection Act 1986 viz., 75 dBA (day time)	ambient noise levels conform to the standards	
	and 70 dBA (night time)	prescribed 75 dBA (day time) and 70 dBA (night	
		time).	
vi.	Proper housekeeping and adequate	Good house keeping is being ensured.	
	occupational health programme shall be taken		
	up. Occupational health surveillance	Occupational health surveillance programme as	
	programme shall be done on a regular basis	suggested is being carried out on a regular basis	
	and records maintained properly atleast for 30	and the records are also being maintained.	
	- 40 years. The programme shall include lung		
	function and sputum analysis test once in six	Sufficient preventive measures viz., Dust mask	
	months. Sufficient preventive measures shall	provided to employees to avoid direct exposure to	
	be adopted to avoid direct exposure to dust	dust apart from taking precautions and ensuring	
		measures to control dust.	
vii.	The company shall undertake eco	Eco-development measures like rain harvesting,	
	development measures including community	use of hot gases for generation of power, water	
	welfare measures in the project area.	conservation measures etc, have been taken.	
		Community development measures are also being	
		carried out and the details are being submitted	
		along with this compliance report to concerned	

S.No	General Condition	Compliance Status		
		authorities.		
viii.	The project proponent shall also comply with	The environmental protection measures and		
	all the environmental protection measures	safeguards provided as recommended in EIA/EMP		
	and safeguards recommended in the EIA/EMP	are being implemented.		
ix.	A separate environmental management cell	Separate environmental management cell and		
	with full fledged laboratory facilities to carry	environmental monitoring systems have been put		
	out various management and monitoring	in place. For analysis of samples, third party,		
	functions shall be set up under the control of	approved laboratory facilities are being utilized.		
	a senior executive			
х.	Adequate fund shall be allocated to	Adequate fund has been allocated to implement		
	implement the conditions stipulated by the	the conditions stipulated by the Ministry of		
	Ministry of Environment and Forest as well as	Environment and Forest as well as the State		
	the State Government. Time bound	Government . The funds so provide is not diverted		
	implementation schedule for implementing all	for any other purpose.		
	the conditions stipulated herein shall be			
	submitted. The funds so provided shall not be	The action taken to comply with the conditions		
	diverted for any other purpose	stipulated in the Environmental Clearance is being		
		updated in the compliance report while submitting		
		the same to all concerned authorities.		
xi.	The project proponent shall also submit six	Six monthly reports on the status of compliance of		
	monthly reports on the status of compliance	stipulated EC conditions including results of		
	of stipulated EC conditions including results of	monitored data are being submitted in hard copies		
	monitored data (both in hard copies as well as	as well as by emails to the Regional Office of		
	by emails) to the respective Regional Office of	MoEFCC, Bangalore and CPCB, Bangalore and		
	MoEF and respective zonal office of CPCB and	KSPCB.		
	KSPCB.			
xii.	The Regional Office of this Ministry	Full cooperation will be extended to the officer (s)		
	/CPCB/KPCB shall monitor the stipulated	of the Regional Office by furnishing the requisite		
	conditions. The project authorities shall	data/information /monitoring reports.		
	extend full cooperation to the officer (s) of			
	the Regional Office by furnishing the requisite	A six monthly compliance report and the monitored		
	data/information /monitoring reports. A six	data are being submitted to the Regional Office of		
	monthly compliance report and the monitored	MoEFCC, CPCB and KSPCB.		

S.No	General Condition	Compliance Status	
	date along with statistical interpretation shall		
	be submitted to them regularly.		
xiii.	The project authorities shall inform the	As internally accrued funds had been invested	
	Regional Office as well as the Ministry, the	there was no need of financial approval of project	
	date of financial closure and final approval of	by any authority and the financial closure. The date	
	the project by the concerned authorities and	of commencement of ground work had been	
	the date of commencing the land	communicated to MoEFCC, Delhi &	
	development work	MoEFCC,Bangalore.	
xiv.	No change in the mining technology and	No change in the mining technology and scope of	
	scope of working shall be made without prior	working will be made without prior approval of the	
	approval of the Ministry of Environment &	MoEFCC.	
	Forests. No change in the calendar plan	Also, no change in the calendar plan including	
	including excavation , quantum of limestone	excavation, quantum of limestone and waste will	
	and waste shall be made.	be made.	
XV.	Measures shall be taken for control of noise	Noise Control Measures like silencers/barriers/	
	levels below 85 dBA in the work environment.	acoustic enclosures had been provided to control	
	Workers engaged in operations of HEMM etc.,	noise levels below 85 dBA in the work environment.	
	shall be provided with ear plugs/muffs	Workers engaged in operations of HEMM etc., have	
		been provided with ear plugs/muffs.	
xvi.	Industrial waste water from workshop and	No waste water is getting generated form the	
	waste water from mine shall be properly	existing Mine. The vehicles and the mining	
	collected ,treated so as to conform to the	machinery used for the existing mining operation	
	standards prescribed under GSR 422 (E) date	are maintained by the mining contractor at the	
	19 th May 1993 and 31 st December 1993 or a	workshop in Chincholi. No waste water is	
	amended from time to time, Oil and grease	generated from the mine. The rain water collected,	
	trap shall be installed before discharge of	after sedimentation is being used for afforestation,	
	workshop effluents.	dust control and in the Plant.	
		However, a Common Workshop will be provided	
		with oil & grease trap in the Plant premises,	
		adjacent to the Mining Lease Area and the same	
		workshop will cater to the requirement of Mine	
		also.	

S.No	General Condition	Compliance Status	
xvii.	Personnel working in dusty areas shall wear	Personnel working in dusty areas have been	
	protective respiratory devices and they shall	provided with masks. Training and information on	
	also be provided with adequate training and	safety and health aspects have also been given to	
	information on safety and health aspects.	personnel working in dusty areas.	
	Occupational health surveillance program of	Occupational health surveillance program of the	
	the workers shall be undertaken periodically	workers in dusty area will be undertaken	
	to observe any contractions due to exposure	periodically to find out whether any impact due to	
	of dust and take corrective measures ,if	exposure of dust is there.Corrective measures ,if	
	needed	needed will be taken.	
xviii.	The project authorities shall inform to the	As internally accrued funds had been invested	
	Regional Office regarding date of final closures	there was no need of financial approval of project	
	and final approval of the project by the	by any authority and the financial closure. The date	
	concerned authorities and the date of start of	of commencement of ground work had been	
	land development work	communicated to MoEF, Delhi & MoEF, Bangalore	
xix.	A copy of clearance letter shall be marked to	Environmental Clearance copy sent to Gram	
	the concerned Panchayat /local NGO, if any	Panchayat of Miryana and Anwar.	
	from whom suggestion /representation, if any		
	was received while processing the proposal.		
XX.	A copy of clearance letter shall be sent by the	Environmental Clearance copy sent to Gram	
	proponent to concerned Panchayat, Zila	Panchayat Of Miryana and Anwar.	
	Parishad /Municipal Corporation, Urban Local		
	Body and the Local NGO, if any, from whom	The clearance letter has also been put up in the	
	suggestions /representations if any were	website of our company.	
	received while processing the proposal. The		
	clearance letter shall also put up on the		
	website of the company by the proponent.		
xxi.	The project authorities shall advertise atleast	Advertisement was released in Kannada Prabha &	
	in two local newspapers widely circulated, one	New Indian Express , Bangalore on 26 th Jun 2010 &	
	of which shall be in the vernacular language of	Kannada Prabha, Gulbarga division on 27 th Jun 2010	
	the locality concerned within 7 days of the	that the project has been accorded environmental	
	issue of clearance letter informing that the	clearance and a copy of the clearance letter is	
	project has been accorded environmental	available with its Karnataka State Pollution Control	

S.No	General Condition	Compliance Status		
	clearance and a copy of the clearance letter is	Board and also at website of the Ministry of		
	available with its Karnataka State Pollution	Environment and Forests at "http://enfor.nic.in.		
	Control Board and also at website of the			
	Ministry of Environment and Forests at	Copies of the advertisement submitted to MoEF		
	"http://enfor.nic.in and a copy of the same	Regional Office, Bangalore vide our letter		
	shall be forwarded to the Regional Office of	CHETTINAD CEMENT/MoEF/KAL.PROJ/538 dated		
	this Ministry.	06.07.2010.		
xxii.	The environment statement for each financial	Environment statement for the year 2016-17 in		
	year ending 31 st March in Form V is mandated Form V submitted on 29.09.2017 in hard co			
	to be submitted by the project proponent to	well as by email to KSPCB & MoEF Regional Office,		
	the concerned State Pollution Control Board	Bangalore and also uploaded in the company		
	as prescribed under Environmental	website.		
	(Protection) Rules 1986 as amended	The status of compliance of EC conditions has also		
	subsequently, shall also be put on the website	been put in the website of our company.		
	of the company along with status of			
	compliance of EC conditions and shall also be			
	sent to the respective regional office of MoEF			
	by email.			

OTHER CONDITIONS

S No	Other Condition	Compliance Status		
10	The Ministry or any other competent	Guidelines noted and the additional conditions		
	authority may stipulate any further	stipulated will also be complied with.		
	condition(s) on receiving reports from the			
	project authorities. The above conditions shall			
	be monitored by the Regional Office of this			
	Ministry.			
11	The Ministry may revoke or suspend the	Guidelines noted.		
	clearance if implementation of any of the			
	above conditions is not satisfactory.			
12	Any other conditions or alteration in the	Guidelines noted. Any other condition or alteration		
	above conditions shall have to be	in any condition will also be implemented as		
	implemented by the project authorities in a	applicable.		

S No	Other Condition	Compliance Status
	time bound manner	
13	Any appeal against this environmental	Noted.
	clearance shall lie with the National	
	Environment Appellate Authority, Second	
	Floor, Trikoot-I, Bhikaji Cama Place, New	
	Delhi-110066, if preferred within a period of	
	30 days as prescribed under Section 11 of the	
	National Environment Appellate Authority Act,	
	1997	
14	The above conditions shall be enforced, inter-	Noted.
	alia under the provisions of the Water	
	(Prevention and Control of Pollution) Act,	
	1974 the Air (Prevention and Control of	
	Pollution) Act, 1981 the Environment	
	(Protection) Act, 1986 and the Public Liability	· ·
	Insurance Act, 1991 along with their	
	amendments and rules.	

· for Chettinad Cement Corporation Private Limited,

C Janaradhana Reddy, Joint President (Works).

Para

	Chettinad Cement Corporation Private Limited (Kallur Wor	
-	Sangem K & Kallur Villages, Kalaburagi District, Karr	nataka
	CSR Report (2017-18)	
S No	Activity details	Apr '17 - Sep' 17 (Rs lakhs)
EDUC	ATION	
1	Salaries for 4 teachers of Government School at Kallur	0.90
2	Salaries for 2 teachers of Government School at Sangam-K	0.50
3	Salary foe One teacher of Government School at Bhaktampalli	0.25
4	Training (Tailoring) for women at Kallur	0.24
	Sub Total	1.89
HEALT		
1	Free Eye camp at Bhaktampalli	1.72
2	Free Eye camp at Garagpalli	1.72
	- Sub Total	3.44
INFRA	-STRUCTURE DEVELOPMENT	
1	Borewell at Government Primary School, Bhaktampalli	1.02
2	Borewell at Government High school, Kallur	0.96
3	Borewell in Sairam street, Miriyan	0.96
4	Borewell, Motor and 200 feet pipeline at Bhaktampalli	1.82
5	Borewell at Taluka Kannada Sahitya Parishat, Chincholi	0.94
6	CC Road at Garagpalli	2.65
	Sub Total	8.35
OTHER	RS	
	Chalivendrum at Kuncharam-X road for 2 months (Apr '17-May'17)	0.25
2	Marathon for World Health Day	0.25
	Arrangement of Hitachi Vehicle for leveling the area, as per the request of Asst. Commissioner, Sedam	0.48
4	Plantation at Raasnam, Yalal Mandal	1.5
5	Plantation at Juntupalli, Yalal Mandal	1.75
	Sub Total	4.23
	Total	17.91

for Chettinad Cement Corporation Private Limited

C Janaradhana Reddy Joint President (Works)

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